

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1. (Currently amended) Drive for a seat adjusting device, in particular for motor vehicles, with spindle (5) which is affixed to a first rail (4) of two rails (3, 4) that are adjustable relative to one another, by means of at least one support (60) that is located on the end of the spindle (5), and with a gear mechanism (9) which is driven by a motor (2) and which is arranged on the second rail (3), characterized in that the at least one support (60) has a trough-shaped, outer bearing surface (66) on a solid, block-like limb (61), in which bearing surface one end of the spindle (5) rests in a stationary manner, the at least one support consisting of a cold-extruded part made from metal.

Claim 2. (Previously presented) Drive according to claim 1, characterized in that two such supports (60) are provided, of which in each case one support (60) serves to support one of two ends (5a) of the spindle (5).

Claim 3. (Previously presented) Drive according to claim 1, characterized in that the spindle (5) is attached to the trough-shaped bearing surface (66) by means of laser welding.

Claim 4. (Previously presented) Drive according to claim 3, characterized in that the spindle (5) is affixed to the edge area of the trough-shaped bearing surface (66) by means of two weld seams (74, 75) running parallel to the spindle axis (A).

Claim 5. (Previously presented) Drive according to claim 4, characterized in that each of the weld seams (74, 75) is at least approximately 10 mm long.

Claim 6. (Previously presented) Drive according to claim 1, characterized in that the spindle (5) is manufactured from rolled round steel.

Claim 7. (Previously presented) Drive according to claim 1, characterized in that the ends (5a) of the spindle (5) are lathe-turned and have a diameter (\emptyset) that is smaller than the root diameter of the toothed work of the spindle (5).

Claim 8. (Previously presented) Drive according to claim 7, characterized in that the ends of the spindle (5) have a diameter of approximately 7 mm.

Claim 9. (Canceled)

Claim 10. (Previously presented) Drive according to claim 1, characterized in that the trough-shaped bearing surface (63) runs parallel to the horizontal limb (61).

Claim 11. (Previously presented) Drive according to claim 10, characterized in that the horizontal limb (61) has an attachment hole (64) for fastening to the vehicle floor.

Claims 12-25. (Canceled)